

File Requirements

Format:	PDF (preferred), AI, EPS, or SVG
Colour Mode:	CMYK only · not RGB
Fonts:	Convert all fonts to outlines/curves
Images:	Embed all images and linked elements
Scale:	100% actual print size
Bleed:	10mm bleed on all edges
Safe Zone:	46mm clear from panel edges
Marks:	No trim, crop, or registration marks

Resolution

- Minimum 130 DPI at full print size
- 150 DPI recommended for best quality
- Vector artwork preferred where possible
- Photos: min 100 DPI at full size acceptable

Pantone Colours

- Supply from PANTONE+ Solid Coated library
- Include Pantone references in your notes
- Note: UV print may have slight colour shift

Sending Your Files

- Upload during ordering (up to 200MB)
- Larger files: WeTransfer or Google Drive
- Share to: artwork@platinumsigns.com.au
- Include order number in your filename

Accepted File Formats

Preferred:	PDF, AI, EPS, SVG (vector)
Accepted:	PSD, TIFF, high-res JPEG/PNG
Not accepted:	Word, PowerPoint, low-res images

Custom Contour Cutting

- Cut path as a spot colour named 'cut'
- Use a separate layer for the cut line
- Minimum 3mm offset from printed artwork
- Avoid sharp internal corners (min 3mm rad)
- CNC router minimum detail: 5mm

Pre-Drilled Holes

- Standard 6mm diameter holes
- Mark positions as spot colour 'drill'
- Minimum 15mm from panel edge
- Or select a preset in the calculator

Panel Specifications

Thickness:	3mm
Material:	Aluminium / PE / Aluminium
Min Size:	100 x 100 mm
Max Size:	2440 x 1220 mm
Printing:	UV direct (flatbed)
Finish:	Gloss, Matte, Anti-Graffiti
Outdoor Life:	5-7 yrs (10+ with lamination)

Design Tips

- Bold, high-contrast fonts for readability
- Minimum 20pt text for outdoor signs
- White backgrounds print cleanest on ACM
- Avoid thin lines under 1pt thickness
- Consider viewing distance for text sizing
- Include extra bleed for edge overlap

Need Design Help?

We offer design packages:

Simple (\$50) | Medium (\$100) | High (\$150)

Select in the calculator or contact us.